

Olympia® G

Gas / Brazing : Green Flux Coating

For cast iron, steels, brass, bronze. Exceptional for building-up sections and surfacing. (No white metals)

Features

- High Strength 87,000 psi
- Durable Flux Coating
- Shock Resistant
- Work Hardens With Use
- Excellent Wetting On Dirty Surfaces
- Fast Deposit Rate
- Low Application Temperature
- Excellent For Build-Up
- Easy To Machine, No-Peeling

Characteristics

Olympia G produces hard and tough deposits ideal for building-up broken gear teeth, shafts, bearings, etc. The ability of **Olympia G** to work harden with use produces a low friction and long wearing surface. Deposits are made through surface alloying at very low temperatures.

In maintenance, this strong, low temperature alloy makes it possible to repair and resurface costly parts, often returning them to a condition better than new. **Olympia G** is also perfect for joining both ferrous and non-ferrous metals.

Technical

Use Neutral Flame
Temperature: 1550°F (842°C)

Inches	1/8	3/16
(mm)	(3.2)	(4.8)

Applications

- Clean joint thoroughly.
- Bevel cracks or heavy pieces.
- For increased cleaning and improved running characteristics apply additional **Brutus Flux** (available separately).
- Keep torch at low angle and apply one drop at a time using the torch heat to assure bond and flow.
- Preheat heavy or complex sections.